





CARE INSTRUCTIONS

To ensure the highest quality and long-lasting applications of Swarovski products, proper care is essential.

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TEXTILE CARE INSTRUCTIONS

							
GENERAL RECOMMENDATIONS		Turn inside out, choose a gentle wash cycle and use mild laundry detergent. To protect the crystals as much as possible, the use of a soft wash bag is recommended.			Turn inside out and use mild laundry detergent.**	Do not wash!	Chlorine bleach may be used.
Round Stones		✓					
Fancy Stones & Settings	Fancy Stones	✓					
	Settings					✓	
Beads		✓					
BeCharmed & Pavé	BeCharmed Beads, Pavé Balls ¹ , Pavé Cube & Cabochon Pavé NoHF ¹		✓				
	BeCharmed Rondelles, Charms, Pavé Pendants & Cutie Cutes					✓	
Crystal Pearls	Crystal Pearls	✓					
	Pearl Bow Metal Part					✓	
Pendants						✓	
Flat Backs No Hotfix²		✓					
Flat Backs Hotfix	XILION Rose, XIRIUS Rose ² , Framed Flat Backs & Creation Stones	✓					
	Creation Stones Plus ³				✓		
	Cabochons & Framed Cabochons		✓				
Sew-on Articles	Sew-on articles up to 28 mm	✓					
	Sew-on articles bigger than 28 mm	✓					
	Spike Sew-on Stones				✓		
Transfers	XILION Transfers, XIRIUS Transfers ² , Framed Flat Back Transfers, Creation Transfers & Crystal Diamond Transfers	✓					
	Creation Transfers Plus ³				✓		
	Mezzo Transfers		✓				
	Cabochon Transfers & Framed Cabochon Transfers		✓				
Synthetics Hotfix	Crystal Fabric		✓				
	Crystal Rocks, Crystal Fine Rocks & Crystal Ultrafine Rocks		✓				
	Crystal Galuchat		✓				
	Crystal Medley & Crystal Fine Medley		✓				
	Graphic Fabric, Graphic Rocks, Graphic Fine Rocks & Graphic Ultrafine Rocks				✓		
	Crystaltex & Crystaltex Chaton		✓				
Self-adhesive Elements	Crystal-it Infinity, Crystal Fabric-it, Crystaltex-it, Crystaltex Chaton-it, Crystal Rocks-it, Crystal Fine Rocks-it, Crystal Ultrafine Rocks-it, Crystal Fine Medley-it					✓	
	Coldfix: Crystal Fabric, Crystal Rocks, Crystal Fine Rocks, Crystal Ultrafine Rocks, Crystal Galuchat, Crystal Medley, Crystal Fine Medley				✓		
Plastic Trimmings	Basic Bandings	✓					
Crystal Buttons		✓					
Metal Trimmings	Flat Back Bandings/Motifs				✓		
	Rivets, Square Rivets, Star Rivet, Xirius Flat Back Rivets, Cabochon Rivets		✓				
	Spike Rivets				✓		
	Rose Montées, Chaton Montées & Rose Pins		✓				
	3D Studs				✓		
Crystal Mesh					✓		
Cupchains & Findings					✓		

* Colors are machine washable at 60 °C (140 °F). Please take note of the general care instructions in the Application Manual dependent on the product groups where the colors are applied. Swarovski effects are only washable with 40 °C (104 °F) maximum.

** Wash by hand: do not use machine wash, wash garment in a sink or tub using your hands, max. temperature 30 °C (86 °F).
1 Wash only with similar colors.
2 XIRIUS size SS40 and SS48: only wash on a hand wash program.

3 Creation Stones Plus have a stone size starting at 8 mm and/or a height starting at 4 mm.

						
		Do not use chlorine bleach!	Turn inside out and dry at reduced temperature.	Do not tumble dry!	Iron inside out using a silk/polyester/viscose setting. Ironing the textile inside out and using a pressing cloth is recommended.	Iron inside out using a wool setting.
Round Stones		✓		✓		
Fancy Stones & Settings	Fancy Stones	✓		✓		
	Settings	✓		✓		
Beads		✓	✓			
BeCharmed & Pavé	BeCharmed Beads, Pavé Balls ¹ , Pavé Cube & Cabochon Pavé NoHF ¹	✓		✓		
	BeCharmed Rondelles, Charms, Pavé Pendants & Cutie Cutes	✓		✓		
Crystal Pearls	Crystal Pearls	✓	✓			
	Pearl Bow Metal Part	✓				
Pendants		✓		✓		
Flat Backs No Hotfix²		✓		✓		
Flat Backs Hotfix	XILION Rose, XIRIUS Rose ² , Framed Flat Backs & Creation Stones	✓	✓		✓	
	Creation Stones Plus ³	✓		✓		
	Cabochons & Framed Cabochons	✓	✓		✓	
Sew-on Articles	Sew-on articles up to 28 mm	✓		✓		
	Sew-on articles bigger than 28 mm	✓		✓		
	Spike Sew-on Stones	✓		✓		
Transfers	XILION Transfers, XIRIUS Transfers ² , Framed Flat Back Transfers, Creation Transfers & Crystal Diamond Transfers	✓	✓		✓	
	Creation Transfers Plus ³	✓		✓		
	Mezzo Transfers	✓		✓	✓	
	Cabochon Transfers & Framed Cabochon Transfers	✓	✓		✓	
Synthetics Hotfix	Crystal Fabric	✓		✓	✓	
	Crystal Rocks, Crystal Fine Rocks & Crystal Ultrafine Rocks	✓		✓	✓	
	Crystal Galuchat	✓		✓	✓	
	Crystal Medley & Crystal Fine Medley ⁴	✓		✓	✓	
	Graphic Fabric, Graphic Rocks, Graphic Fine Rocks & Graphic Ultrafine Rocks	✓		✓	✓	
	Crystaltex & Crystaltex Chaton	✓		✓	✓	
Self-adhesive Elements	Crystal-it Infinity, Crystal Fabric-it, Crystaltex-it, Crystaltex Chaton-it, Crystal Rocks-it, Crystal Fine Rocks-it, Crystal Ultrafine Rocks-it, Crystal Fine Medley-it					
	Coldfix: Crystal Fabric, Crystal Rocks, Crystal Fine Rocks, Crystal Ultrafine Rocks, Crystal Galuchat, Crystal Medley, Crystal Fine Medley	✓		✓		
Plastic Trimmings	Basic Bandings	✓	✓			
Crystal Buttons		✓		✓		
Metal Trimmings	Flat Back Bandings/Motifs	✓		✓		
	Rivets, Square Rivets, Star Rivet, Xirius Flat Back Rivets, Cabochon Rivets	✓		✓		
	Spike Rivets	✓		✓		
	Rose Montées, Chaton Montées & Rose Pins	✓		✓		
	3D Studs	✓		✓		
Crystal Mesh		✓		✓		
Cupchains & Findings		✓		✓		

1 Wash only with similar colors.

2 XIRIUS size SS 40 and SS 48: only wash on a hand wash program.

3 Creation Stones Plus have a stone size starting at 8 mm and/or a height starting at 4 mm.

4 only W cleaning

TEXTILE CARE INSTRUCTIONS

						
		Do not iron!	The textile can be gently dry-cleaned using perchlorethylene. Turn inside out.	The textile can be gently dry-cleaned using hydrocarbon. Turn inside out.	The textile will withstand gentle professional wet cleaning. Turn inside out.	The textile may not be dry-cleaned.
		To protect the crystals as much as possible, the use of a soft wash bag is recommended.				
Round Stones		✓		✓	✓	
Fancy Stones & Settings	Fancy Stones	✓		✓	✓	
	Settings	✓				✓
Beads		✓	✓	✓	✓	
BeCharmed & Pavé	BeCharmed Beads, Pavé Balls ¹ , Pavé Cube & Cabochon Pavé NoHF ¹	✓		✓	✓	
	BeCharmed Rondelles, Charms, Pavé Pendants & Cutie Cutes	✓				✓
Crystal Pearls	Crystal Pearls	✓	✓	✓	✓	
	Pearl Bow Metal Part					
Pendants		✓				✓
Flat Backs No Hotfix²		✓		✓	✓	
Flat Backs Hotfix	XILION Rose, XIRIUS Rose ² , Framed Flat Backs & Creation Stones		✓	✓	✓	
	Creation Stones Plus ³	✓	✓	✓	✓	
	Cabochons & Framed Cabochons		✓	✓	✓	
Sew-on Articles	Sew-on articles up to 28 mm	✓	✓	✓	✓	
	Sew-on articles bigger than 28 mm	✓	✓	✓	✓	
	Spike Sew-on Stones	✓	✓	✓	✓	
Transfers	XILION Transfers, XIRIUS Transfers ² , Framed Flat Back Transfers, Creation Transfers & Crystal Diamond Transfers		✓	✓	✓	
	Creation Transfers Plus ³	✓	✓	✓	✓	
	Mezzo Transfers			✓	✓	
	Cabochon Transfers & Framed Cabochon Transfers		✓	✓	✓	
Synthetics Hotfix	Crystal Fabric			✓	✓	
	Crystal Rocks, Crystal Fine Rocks & Crystal Ultrafine Rocks			✓	✓	
	Crystal Galuchat			✓	✓	
	Crystal Medley & Crystal Fine Medley			✓	✓	
	Graphic Fabric, Graphic Rocks, Graphic Fine Rocks & Graphic Ultrafine Rocks			✓	✓	
	Crystaltex & Crystaltex Chaton			✓	✓	
Self-adhesive Elements	Crystal-it Infinity, Crystal Fabric-it, Crystaltex-it, Crystaltex Chaton-it, Crystal Rocks-it, Crystal Fine Rocks-it, Crystal Ultrafine Rocks-it, Crystal Fine Medley-it					
	Coldfix: Crystal Fabric, Crystal Rocks, Crystal Fine Rocks, Crystal Ultrafine Rocks, Crystal Galuchat, Crystal Medley, Crystal Fine Medley	✓			✓	
Plastic Trimmings	Basic Bandings	✓	✓	✓	✓	
Crystal Buttons		✓	✓	✓	✓	
Metal Trimmings	Flat Back Bandings /Motifs	✓		✓	✓	
	Rivets, Square Rivets, Star Rivet, Xirius Flat Back Rivets, Cabochon Rivets	✓	✓	✓	✓	
	Spike Rivets	✓	✓	✓	✓	
	Rose Montées, Chaton Montées & Rose Pins	✓	✓	✓	✓	
	3D Studs	✓		✓	✓	
Crystal Mesh		✓		✓	✓	
Cupchains & Findings		✓				✓

TEXTILE CARE INSTRUCTIONS & GENERAL CARE INSTRUCTIONS

1 Wash only with similar colors.

2 XIRIUS size SS 40 and SS 48: only wash on a hand wash program.

3 Creation Stones Plus have a stone size starting at 8 mm and/or a height starting at 4 mm.

GENERAL CARE INSTRUCTIONS

A light layer of dust is most easily removed with a clean, dry and antistatic cloth. To avoid unsightly fingerprints on the crystal, wear white cotton gloves during the cleaning process. For heavier dirt, lukewarm water with a little dishwashing detergent will suffice. Ideally you should use a damp and clean microfiber or thin, lint-free cotton cloth. Gently wipe each individual crystal and dry

with a clean cloth. Again, wearing white cotton gloves is recommended.

When cleaning with moisture, make sure to use cleaning agents that do not damage the surrounding material. By correctly cleaning your Swarovski crystals, you will restore their full reflectivity.



Cloth

Not following Swarovski care instructions can damage the product and thus lead to damage of textiles or other damage.

Please note that with all standard washing processes (whether carried out by a household washing machine or via dry cleaning) the rotation of the drum places significant mechanical forces on the textiles. The most important factor in ensuring a secure wash is correctly applying the product, without compromising its adhesion. The larger the product employed, and the more products are applied next to each other, the greater the risk of damage. Swarovski products are made out of crystal or contain crystal and must thus be handled with suitable care.

In general, it is recommended that a soft wash bag is used and that the washer drum is filled to protect against damage. To maintain the quality of crystals from Swarovski, the following is also important: before washing, turn items of clothing inside out, select a gentle wash cycle, and use a mild detergent. According to DIN EN ISO 3758, our care instructions list all product groups, meaning each product used by customers must be assessed separately with regard to its washability and suitability for its purpose/the end product. The recommendations given by Swarovski reflect our current level of knowledge. Swarovski uses these recommendations to decide on the suitability of the product for textile applications. Customers are solely

responsible for defining the recommended cleaning process for the end product, and must consider the care advice of Swarovski and any other manufacturers in doing so. The type of shape, cut, surface effect, and size, as well as the weight of the application and the quantity of crystals used has a significant impact on the cleaning process to be followed.

To avoid all risks, customers/textile cleaning companies should remove any large crystal stones, buttons, etc., that have been stitched on before cleaning, and stitch them back on again afterwards.

LAWS, REGULATIONS, NORMS, AND STANDARDS

The composition of loose and forward-integrated crystals in the Advanced Crystal standard is compliant with regulatory industry norms and laws regarding the restriction or prohibition of certain substances

for finished products in the most relevant segments of our customers' businesses. Further information can be found at SWAROVSKI-PROFESSIONAL.COM.

WARNING NOTICES

General Warning

Loose crystals may present a small parts hazard to young children, particularly children under three years old. Depending on the size of the crystal and any attached material (such as glue, fabric, etc.), children may choke on, inhale, swallow, or insert the crystal into their noses. Magnetic products with crystal applications pose a particular risk of serious intestinal injury if ingested. The application techniques as stated in the Application Manual do not guarantee that crystals will not come loose or chip. For each application, the manufacturer must determine whether the product meets the relevant requirements related to small parts hazards and assess any risk it may pose, in particular to small children. Failure to follow Swarovski's care instructions may result in damage to the crystal, which could pose a risk of laceration or other harm.

Warning for Tableware

Application of loose crystals to tableware presents a potential risk of aspiration, choking, swallowing, or tooth damage should crystals become loose. To reduce this risk, crystals should never be applied to any tableware surface likely to come in contact with food or the mouth, and crystals should never be placed on any tableware intended for use by children. Tableware with crystals intended for decorative use only should be marked as such. To avoid dishwasher damage, tableware decorated with crystals should be washed by hand. The application techniques or suggestions in this manual do not guarantee that crystals will not come loose. For each application, the manufacturer must determine whether the product meets relevant requirements related to small parts hazards or use in food contact items and assess any risk it may pose to users. The use of crystals (which may contain restricted substances deemed hazardous under local laws) and adhesives on tableware is subject to legal restrictions in specific countries. The customer is fully responsible for complying with these country-specific provisions and shall defend, indemnify, and hold Swarovski harmless from any and all third-party claims based on product liability or otherwise relating to uses of Swarovski products and waives all its own claims against Swarovski.

Notice for Application on Packaging

The use of crystal that may contain substances like lead, cadmium or hexavalent chromium, on packaging is subject to legal restrictions in specific countries including but not limited in regard to the total content of substances based on the proportion between crystal mass to the remaining weight of packaging. The customer is fully responsible for complying with these country-specific provisions and to pass on this information to his customers.

Care Instructions

Failure to follow Swarovski's care instruction may result in damage to the Swarovski product, which could pose a risk of laceration or other harm. Please be informed that all conventional laundering processes (household washing machine as well as professional dry-cleaning) have a considerable mechanical influence onto the garment, which is based on the rotation of the washing drum. The essential requirement for a safety laundering process is that the Swarovski products are properly applied without restrictions regarding the adherence of the Swarovski products. The bigger the size of the used Swarovski product is and the more Swarovski products are applied next to each other, the more a risk of damage has to be taken into consideration. Swarovski products are made of or incorporate crystal and therefore must be handled with due care! Generally, to best protect the Swarovski products from breaking we recommend the use of a soft washing bag and to fill up the washing drum. Turning inside out before washing and selection of a gentle washing program, plus the use of mild detergents are important prerequisites to safeguard the quality of our Swarovski products. Our care instructions based on DIN EN ISO 3758 list up all Swarovski product groups as overview so that each used Swarovski product still needs to be judged in terms of its cleaning suitability for the intended purpose and finished product by the customer. Swarovski's recommendations are given according to the current state of our knowledge and Swarovski's determination of the qualification as textile application product. The customer is therefore fully responsible to determine the cleaning process applicable to the finished product, taking the Swarovski care instructions as well as those of third party materials into account. The variety of shape, cut, surface effect, size and application weight respectively amount of used Swarovski products are decisive for the determination of the suitable cleaning process. To be entirely safe customers respectively dry-cleaners usually take off Sew-on Stones, Buttons, etc. of bigger size before cleaning and re-apply them afterwards.

Unsuitable Applications

Crystals from Swarovski are intended for use in the fields of fashion, jewelry, accessories, textile products, and for interior décor. Due to their physical properties, crystals from Swarovski are unsuitable for other uses (e.g. gluing onto teeth, using crystals on or near mucous membranes, and other unsafe uses). The customer shall defend, indemnify and hold Swarovski harmless from any and all third-party claims based on product liability or otherwise relating to uses of Swarovski products purchased by the customer, and waives all its own claims.

Responsibility of User

Any oral, written, or test-based advice that Swarovski provides regarding techniques for application of its products are recommendations based on Swarovski's current knowledge and the information provided by its suppliers. Such advice does not discharge the customer from carrying out its own tests of techniques it proposes to use and their suitability for the intended application. The application, use, and processing of these techniques and products are solely the user's responsibility.

Change of Product

Swarovski reserves the right to modify the dimensions, shape, composition and concentration of components belonging to products that are referred to in this Product Information brochure. Furthermore, any applicable laws and regulations mentioned are subject to change, which is why Swarovski regularly publishes an updated version of the Product Information brochure containing facts, (application) instructions, and the current legal situation that is valid at the time of publication. References to compliance with such regulations as are stated above are based on their requirements as of the current date. Anyone seeking an in-depth understanding of the provisions should read the various laws in their entirety and/or seek advice from a legal counsel.

The customer must request and observe the valid version of the Product Information brochure before (re)ordering and using the products.

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Content is subject to change without notice.

Errors and misprints excepted.

Please note, the actual products may deviate from the pictures in color and effect.

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Please visit our website for contact information: SWAROVSKI-PROFESSIONAL.COM



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